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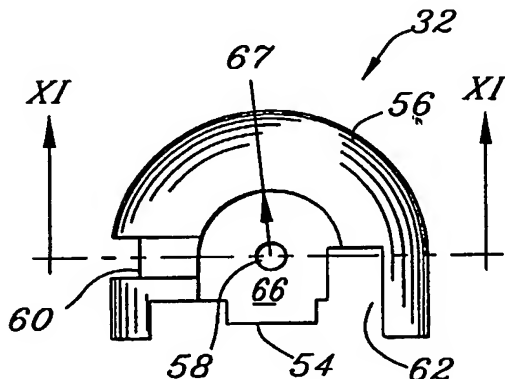
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(54) Title: FIREARM WITH A READILY INTERCHANGEABLE BOLT FACE



(57) Abstract: A readily replaceable bolt face for a firearm (10) with a movable slide (12) that strips a round from a magazine, extracts the spent round from the firing chamber and then ejects the round from the firearm by means of an ejector. A bolt face insert (32) has an external configuration that is common to a range of calibers, but with a bolt face side (66) designed to fit the rim of a specific caliber or calibers having the same rim dimension. The insert may be replaced to fit a different caliber without replacing the slide. The bolt face insert is provided with a slot (62) for the ejector and a groove (60) to accept an extractor for the specified caliber.

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**REPLACED BY
ART 19 AMDT**

4. The combination according to Claim 1, wherein said bolt face insert further defines a central hole therethrough located in the body so as to be aligned with said longitudinal hole in said breechblock portion when the insert rim is inserted into the semi-circular groove.

5. A bolt face insert for providing a readily changeable bolt face for a firearm, said bolt face insert comprising a body having a longitudinal axis and defining a semi-circular rim disposed about said axis, said body defining a hole therethrough along said axis, said bolt face insert defining a longitudinal ejector slot through said body extending parallel to said axis, and said bolt face insert further defining an extractor groove through said semi-circular rim extending perpendicular to said axis.